

# Laser and Optical Diagnostics for Characterization of DPIs

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<https://www.sydney.edu.au/engineering/schools/school-of-aerospace-mechanical-and-mechatronic-engineering.html>

# Brief Outline of the Talk

- Motivation for our Research Program
- Case Study 1. High Speed Shadowgraph Imaging of Dry Powder Inhaler Flows
- Case Study 2. Optical Coherence Tomography for Deposition Measurement
- Case Study 3. Simple Laser Extinction Methods Applied to Airway Flows
- Summary and Outlook

# Motivation

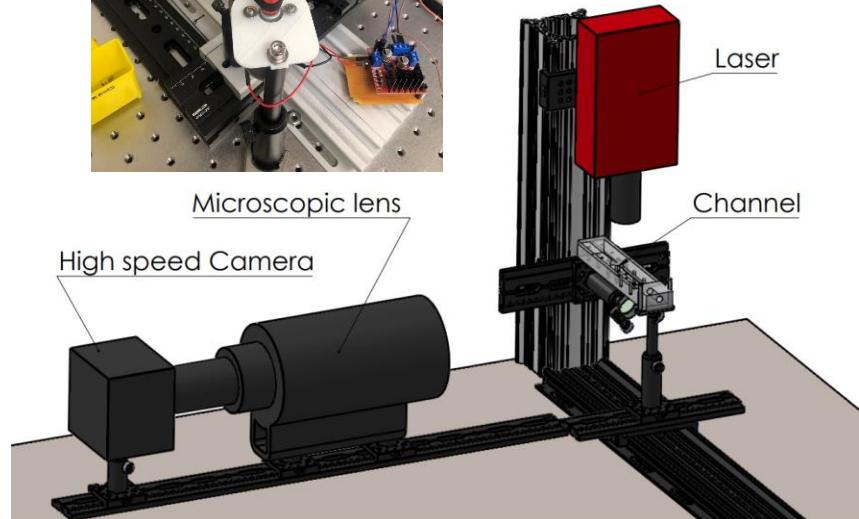
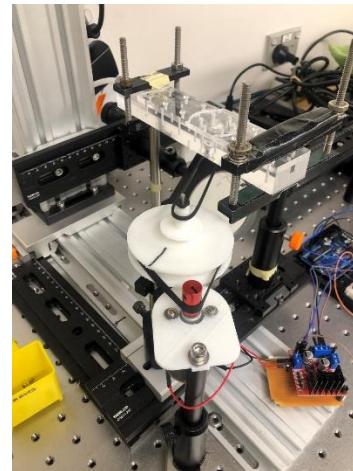
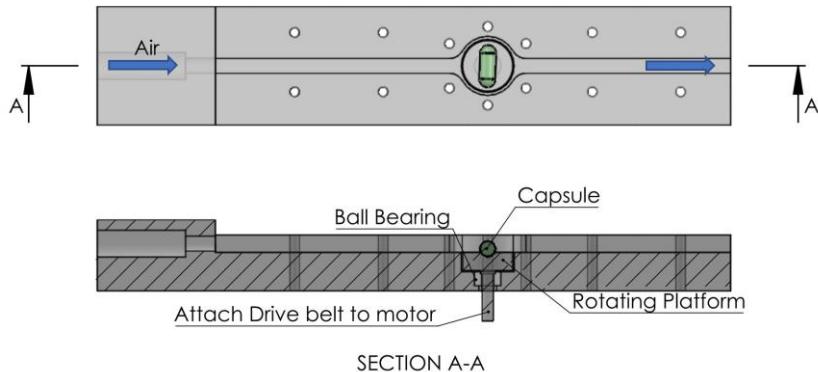
- Develop new capabilities to characterize the behaviour of dry powder inhalers, in real-time, at the appropriate resolution.
- Develop methods that can give you a quick answer early-that can be used to discount ideas that are not promising, early in the DPI design process.
- Validate computational models, it is not adequate to validate based on a final output. A variety of different processes can all lead to the same output.
- New metrics to define inhaler efficacy/bioequivalence

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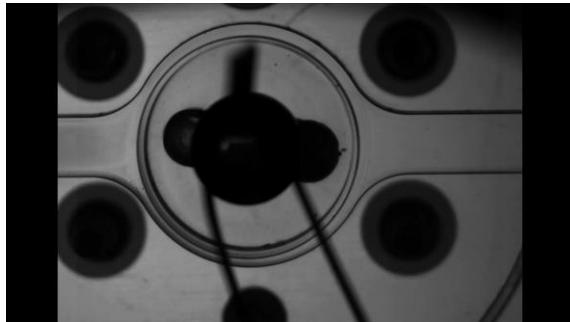
# Capsule Rotation Experiment

- Aim: decouple the effects of rotation and flow rate on powder evacuation from a capsule
- Using highspeed microscopic imaging of powder evacuation from an actively spun capsule

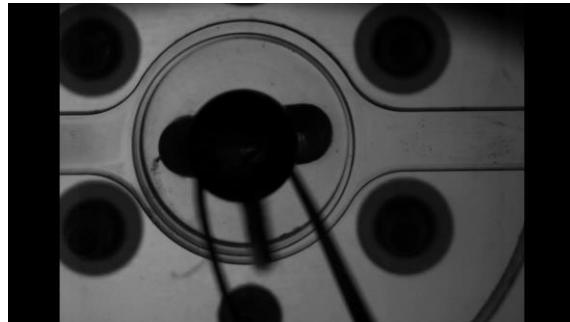


# Comparison of Evacuation Behaviour

- Macroscopic imaging provides context of overall evacuation behaviour
- Figures below demonstrate the interaction of the capsule rotation and airflow

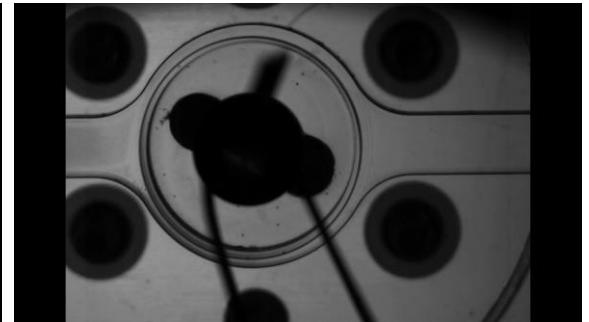


**No Air Flow**



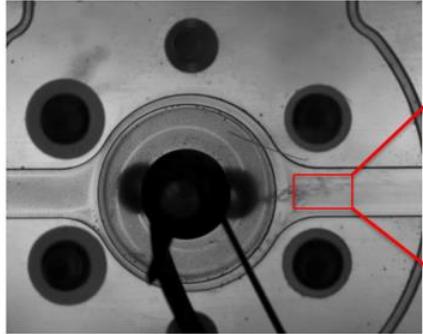
**30 SLPM**

Evacuation of SV010 from capsule at High rotational speed under various flow conditions



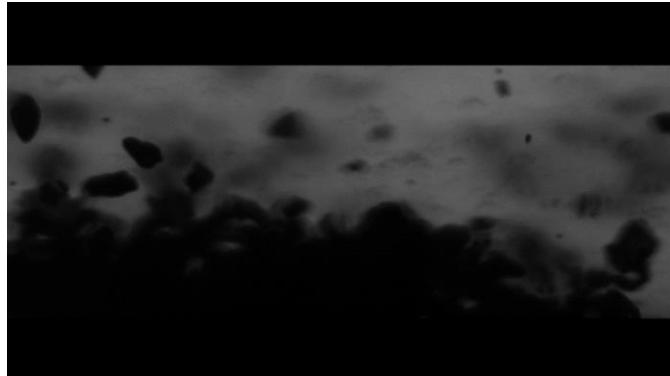
**60 SLPM**

# Micro HS Shadowgraph



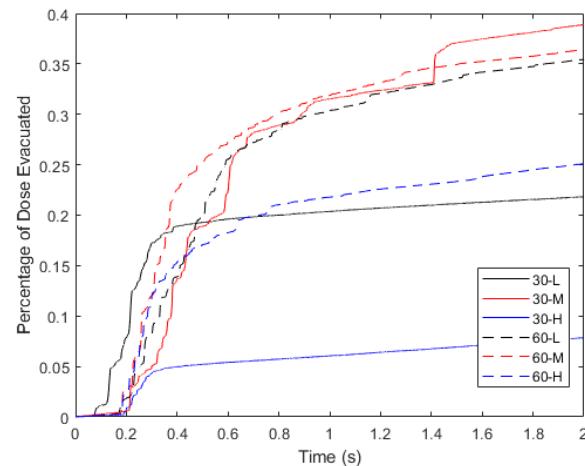
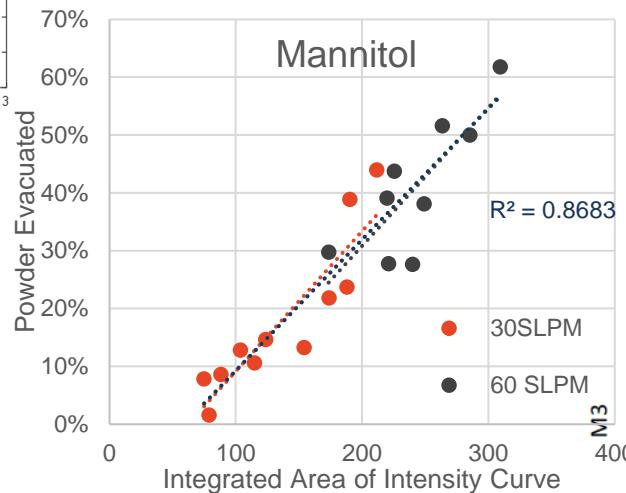
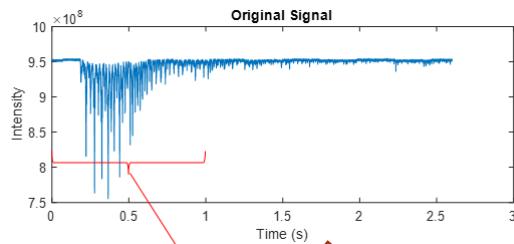
Relevant references:

- Elserfy et al., IJP, vol. 578, 2020
- Elserfy et al., Adv. Powd. Tech., vol. 32(9), 2021
- Singh et al., IJP, vol. 608, 2021
- Singh et al., IJP, vol. 616, 2022
- Azeem et al., Pharm. Res., vol. 40(1), 2023

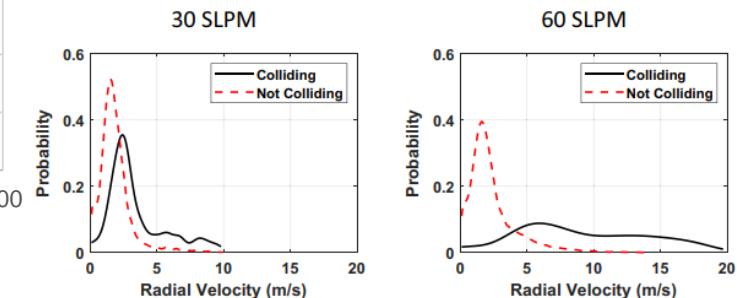


# What can you do with these images?

With appropriate calibration:  
Size, velocity, dose, various dynamic characteristics



From capsule expt



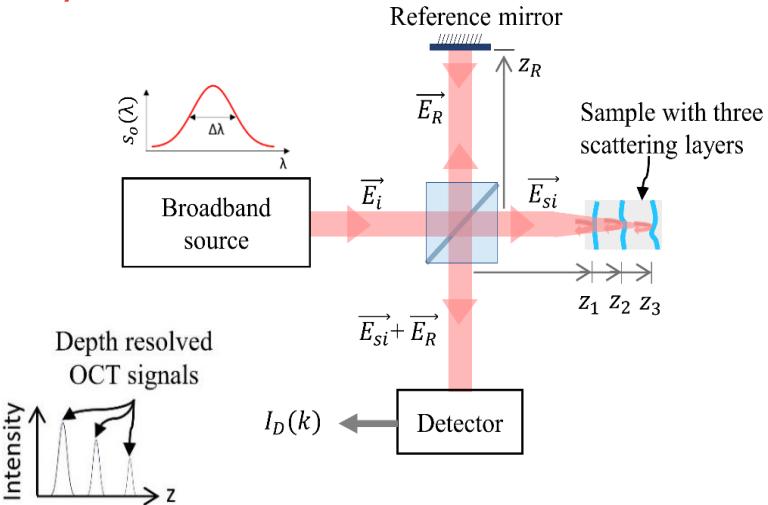
From an optically  
accessible inhaler

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# Optical Coherence Tomography (OCT)

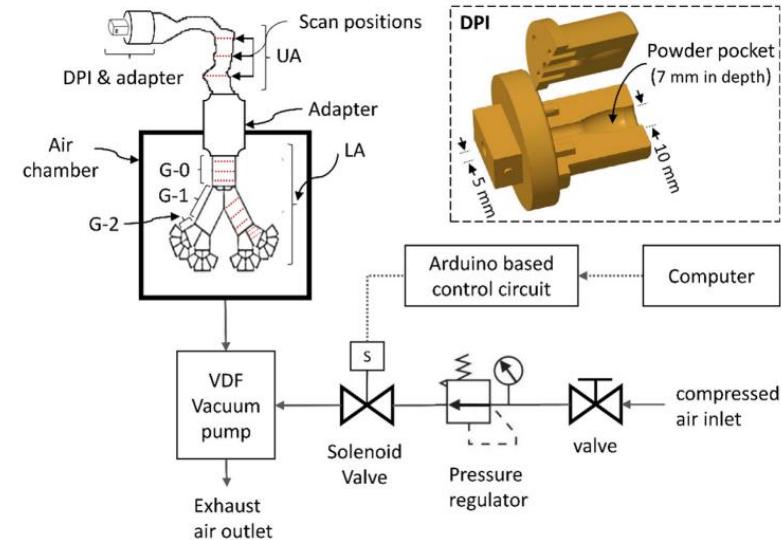
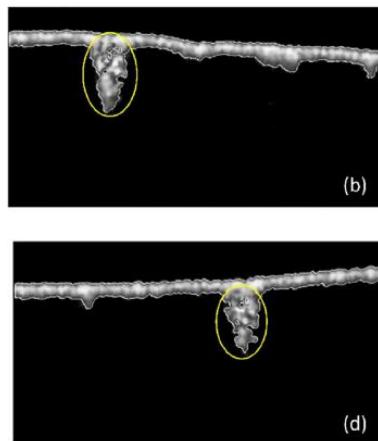
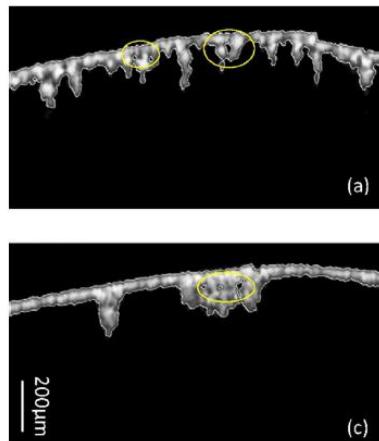
- OCT is a tomographic imaging modality commonly used in biomedical imaging and industrial non-destructive testing.
- Analogous to ultrasound imaging - relies on echo-time delay for depth information.



Imaging modality	Resolution	Depth field of view	Speed
Single photon emission computed tomography	10 mm	>50 cm	~ 30mins
Positron emission tomography	4 mm	>50 cm	15- 30 mins
Magnetic resonance imaging	1 mm	>50 cm	5-10 min
X-ray computed tomography	300 $\mu$ m	>50 cm	1-2 sec
Ultrasound	150 $\mu$ m	~15 cm	Video rate
Optical Coherence tomography	1-10 $\mu$ m	2-3 mm	Video rate
Confocal Microscopy	1 $\mu$ m	200-500 $\mu$ m	Video rate

# Multi-Channel OCT/Time Resolved OCT

- Can we resolve the formation of a particle layer in real-time?
- How uniform is the deposition pattern?
- Are there any agglomerates?
- Can we distinguish between API and carrier in real-time?

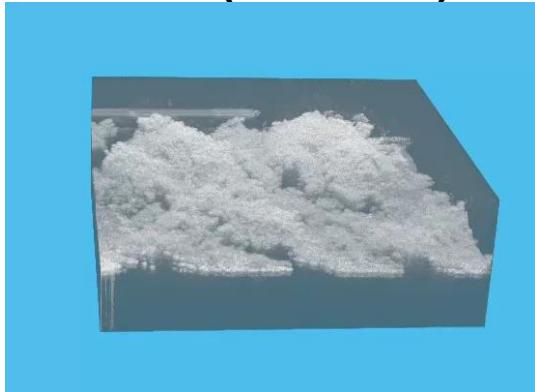


Mekonnen et al., Int.J.Pharm., vol. 582, 2020

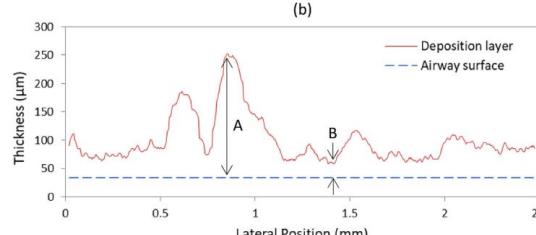
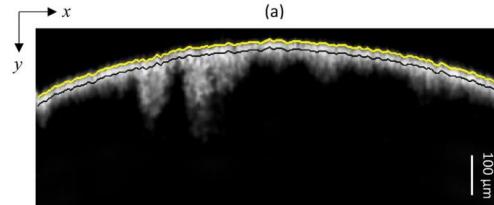
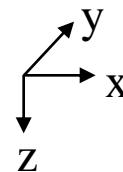
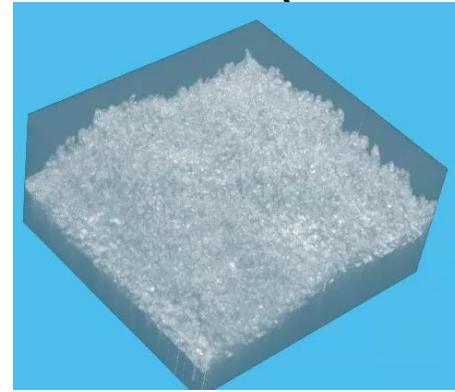
Mekonnen et al., Meas. Sci. Tech., vol. 31, 2020

# Tomographic reconstruction of Mannitol and Lactose Carrier using the OCT method

**M3 (cohesive)**



**LH100 (coarse carrier)**

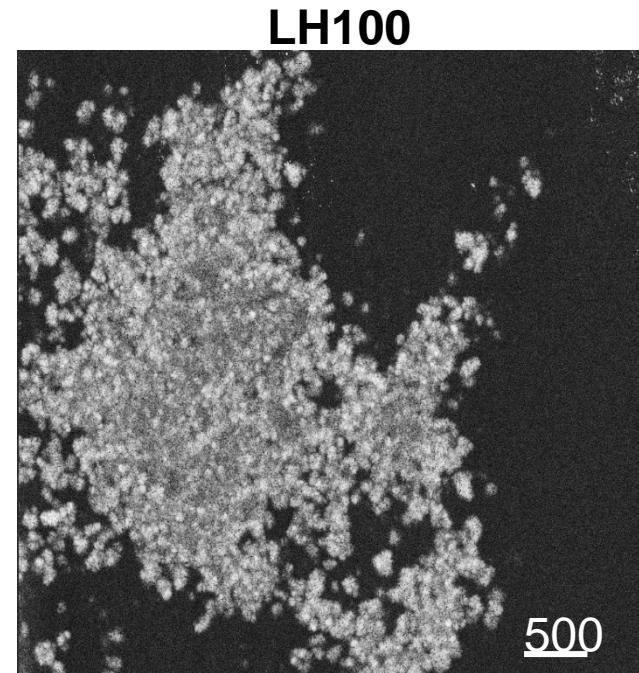
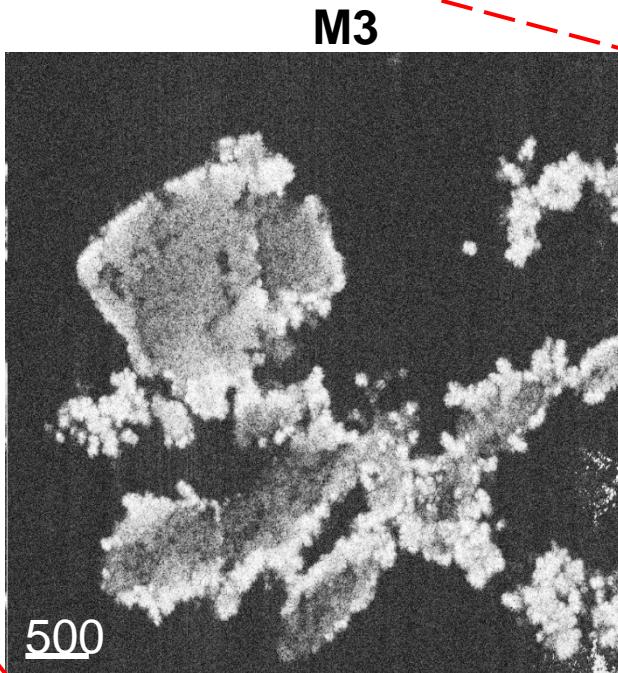
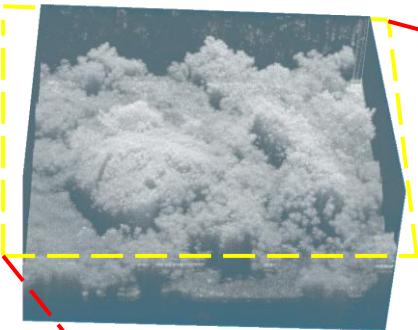


- Applied to in-vitro silicone model  
(OCT through curved surface)

Mekonnen et al., Int.J.Pharm., vol. 582, 2020

# En-face slice of powder bed in-situ

Next is to Expand capability for appropriate time resolution



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# 1.Experiment setup (part of larger program with Proveris Scientific Corporation)

- Each laser diode will connect to the power supply
- Photo diode connect to the DAQ board with BNC cable before sending signal into computer
- Able to capture four channel signal simultaneously

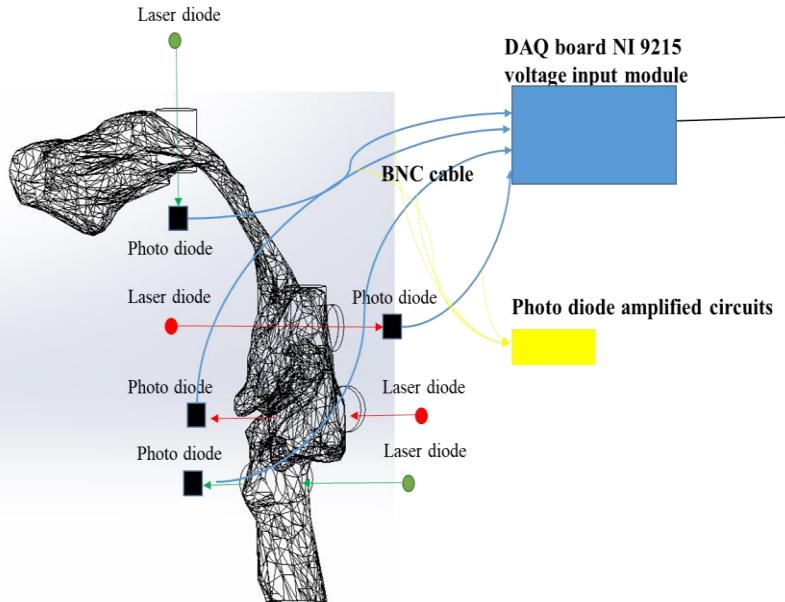


Figure 1. Schematic

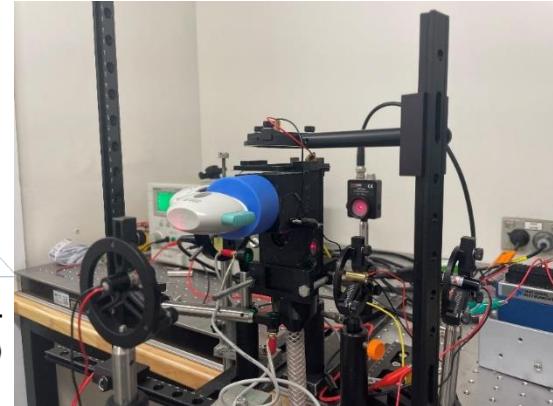


Figure 2. experiment setup (four channels)

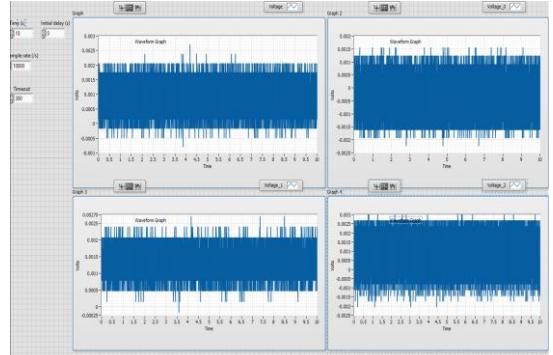


Figure 3. Labview panel

## (20LPM, Aerolizer-3um mannitol)

- The powder is gradually released from the Aerolizer under 20LPM condition.
- The powder will accumulate on windows 1,2,4 and the powder release process will last around 3 seconds.
- Unique behaviour noticed in window 3, more unstable flow behaviour after the epiglottis.
- Transmissivity values indicative of local aerosol concentration

Residual powder released from inhaler

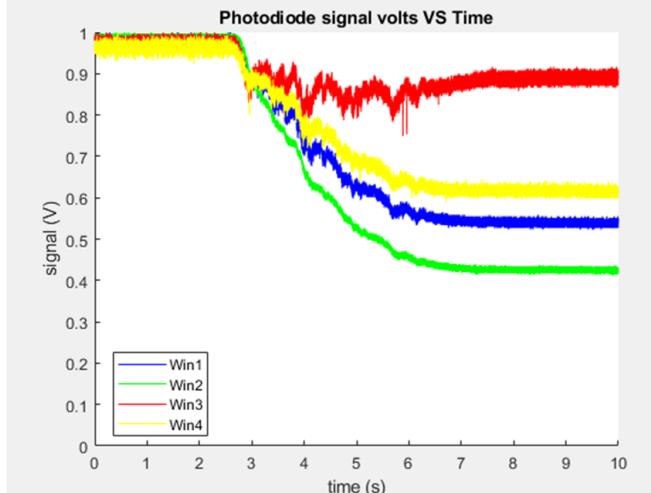
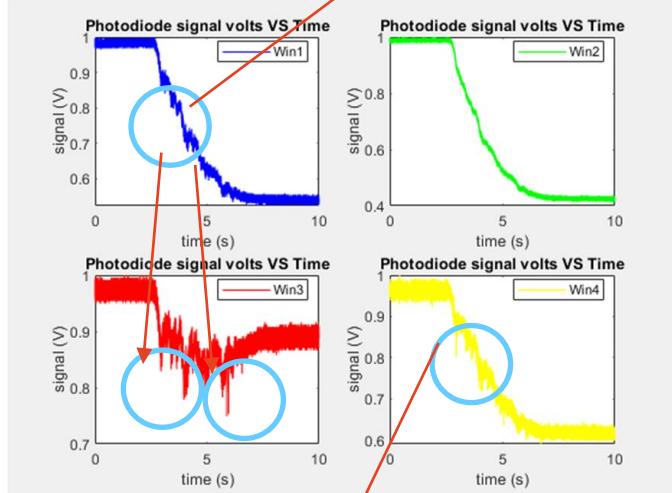


Fig.8. Aerolizer 20L/min

Powder accumulates on the window

# Outlook

- Potential to drive the use of more optical and laser diagnostic methods in the characterization of DPIs
- These provide data much faster, and in real-time, but they need to be made more “user friendly” for wide uptake, and they need to be better standardized.
- CFD is widely used with minimal validation leading to inconsistent results. This is because of lack of experiments with well defined boundary and initial conditions.
- A key focus must be on converting data extracted from these methods to markers of efficacy.

# People closely involved in this work

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- Ms. Athiya Azeem (PhD Candidate-School of AMME, USyd)
  - Dr. Taye Mekonnen (Postdoctoral Researcher-School of AMME, USyd)
  - Dr. Liam Milton-McGurk (Postdoctoral Researcher-School of AMME, USyd)
  - Mr. Zhaoqi Ma (PhD Candidate-School of AMME, USyd)
  - Dr. Gajendra Singh (Research Affiliate, School of AMME, USyd)
- 
- Prof. Hak-Kim Chan (School of Pharmacy, USyd)
  - A/Prof. Shaokoon Cheng (School of Engineering, Macquarie U.)
  - Dino Farina (Proveris Scientific Corporation)
- 
- **Australian Research Council** (Discovery and Linkage Programs)
  - **US-Food and Drug Administration**
  - **Proveris Scientific Corporation**