



Loxapine Inhalation Powder: OTR Research Conducted to Inform the PSG Recommendations

SBIA 2023—Advancing Generic Drug Development: Translating Science to Approval

Day 1, Session 2: Noteworthy Guidances for Nasal Suspension and Inhalation Products

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September 13, 2023

Learning Objectives

- Be familiar with the main features of the drug product, **ADASUVE (Loxapine, 10 mg) Inhalation Powder**.
- Understand and describe the **research efforts** used to analyze the **aerosol properties** of ADASUVE.
- Understand and describe the recommendations within the **product-specific guidance (PSG)** on ***Loxapine Inhalation Powder***.

The Reference Listed Drug (RLD): ADASUVE



Loxapine (10 mg) Inhalation Powder^{1,2,3}

- **A single-use, drug-device combination product**
- **Indications and Usage:** atypical antipsychotic indicated for the acute treatment of agitation associated with schizophrenia or bipolar I disorder in adults
- **Dosage & Administration:**
 - Must be administered by a healthcare professional in a certified healthcare setting only (available under a restricted program – **ADASUVE REMS**)
 - 10 mg by oral inhalation using an inhaler
 - Administer a single dose within any 24-hour period
 - Prior administration, screen patients for pulmonary disease/respiratory abnormalities

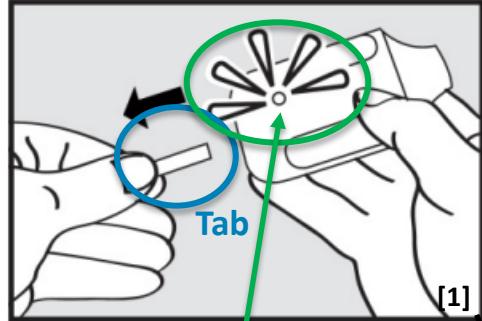


ADASUVE Administration

1. Open Pouch

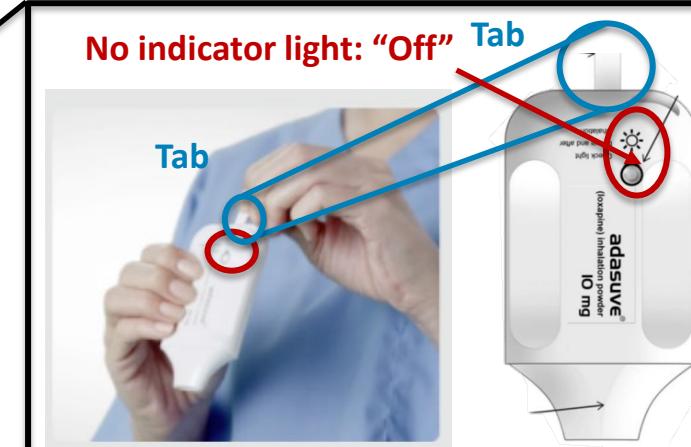


2. Pull Tab



No indicator light: "Off"

Tab



Green indicator light: "On"

No Tab

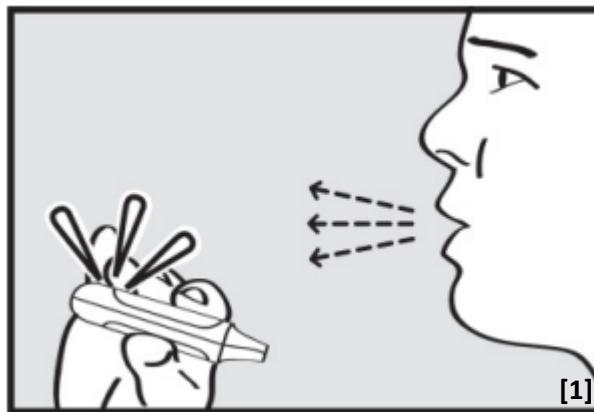


Before Pulling Tab
(Not Ready for Use)

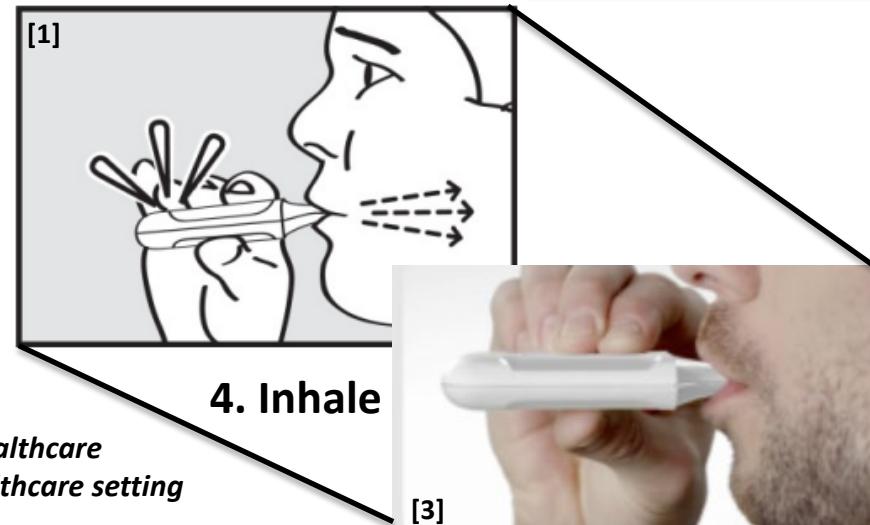
[1,3]

After Pulling Tab
(Ready for Use)

[1,3]



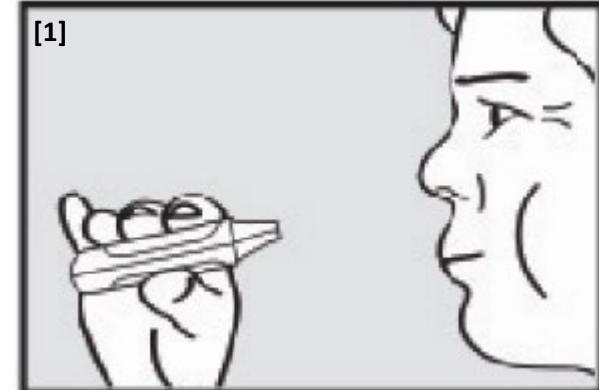
3. Exhale



4. Inhale



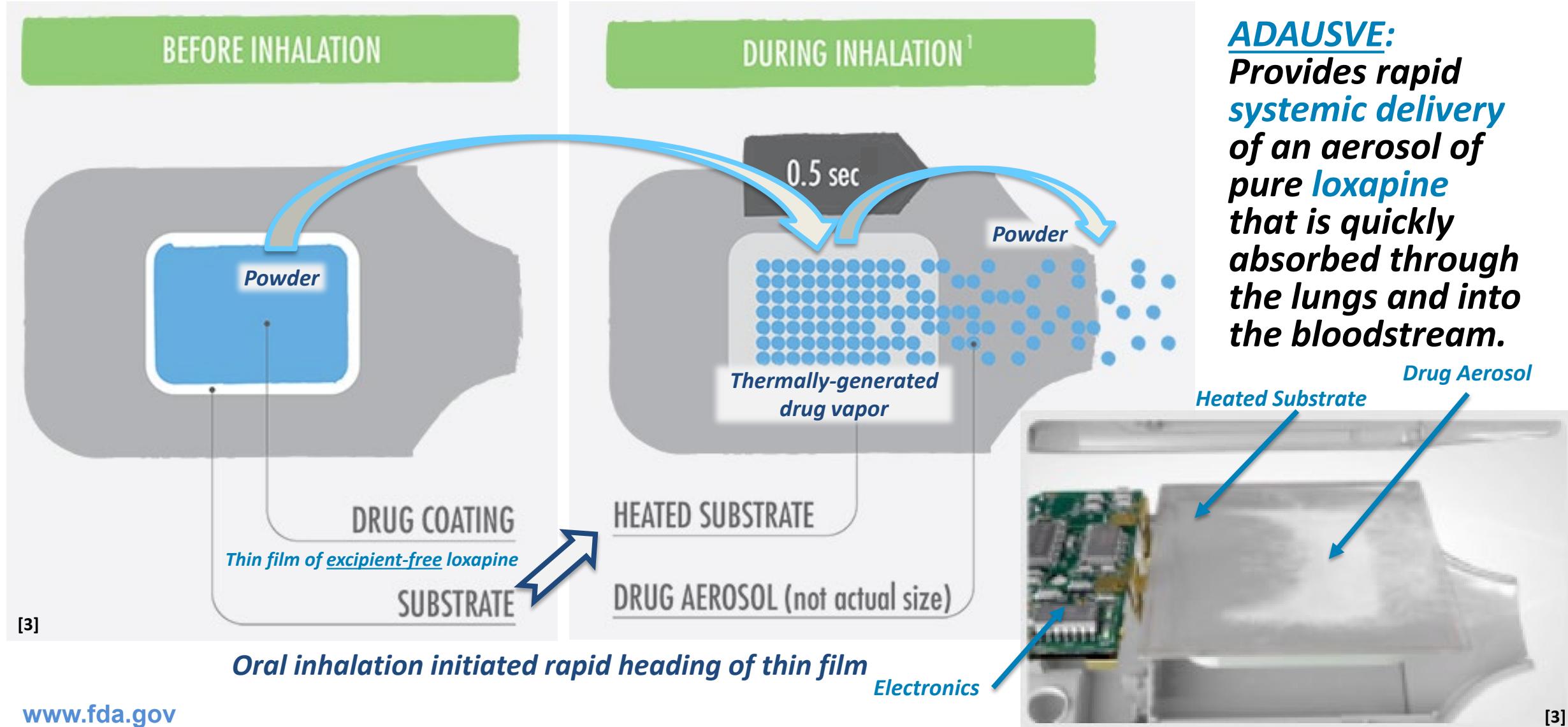
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5. Hold Breath

Green indicator light "Off" = successful dosing

ADASUVE Delivery Mechanism



OTR Research Proposal

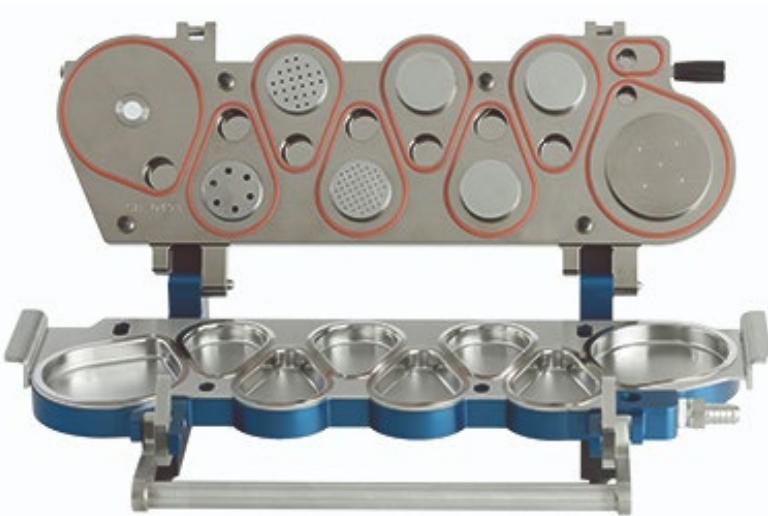


- Better understand the **critical quality attributes** of ADASUVE
 - Unique thermally generated aerosol process
 - Differs from other inhalation powder drug products (Dry Powder Inhalers)
→ **blended API/Excipient powder flow** and **deaggregation** process
- Impact of **inspiratory flow** on ADASUVE performance
- **Laser diffraction** as alternative method to measure **drug particle size distribution (PSD)** compared to conventional **aerodynamic particle size distribution (APSD)**
 - ADASUVE is an **excipient-free, drug-device combination**

ADASUVE Aerodynamic PSD

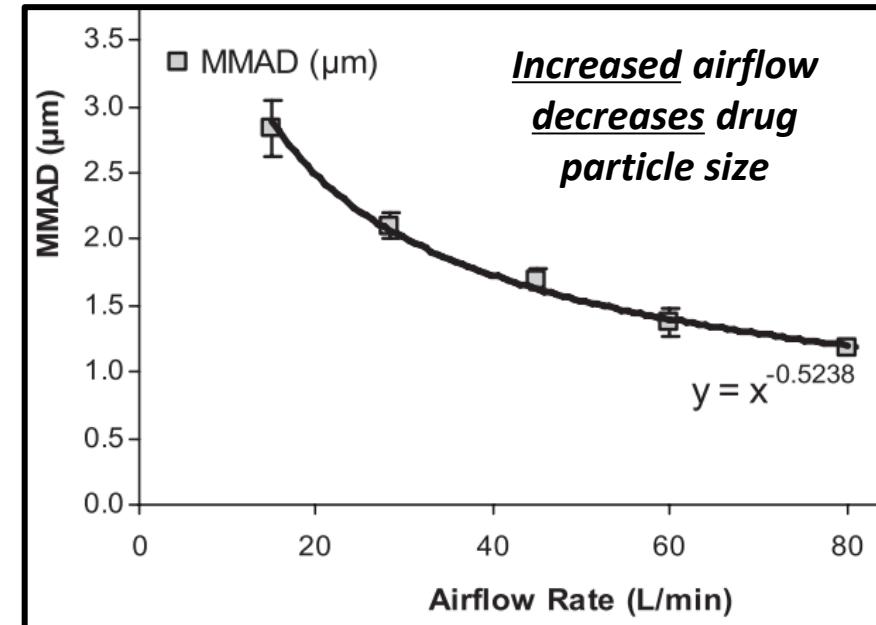


(predict amount of drug deposited within the lungs in different regions based on aerodynamic size)



Next Generation Impactor (NGI) Data

- Aerodynamic particle size distribution (**APSD**)
- Mass median aerodynamic diameter (**MMAD**)
- Geometric standard deviation (**GSD**)
- Fine particle mass (**FPM**)

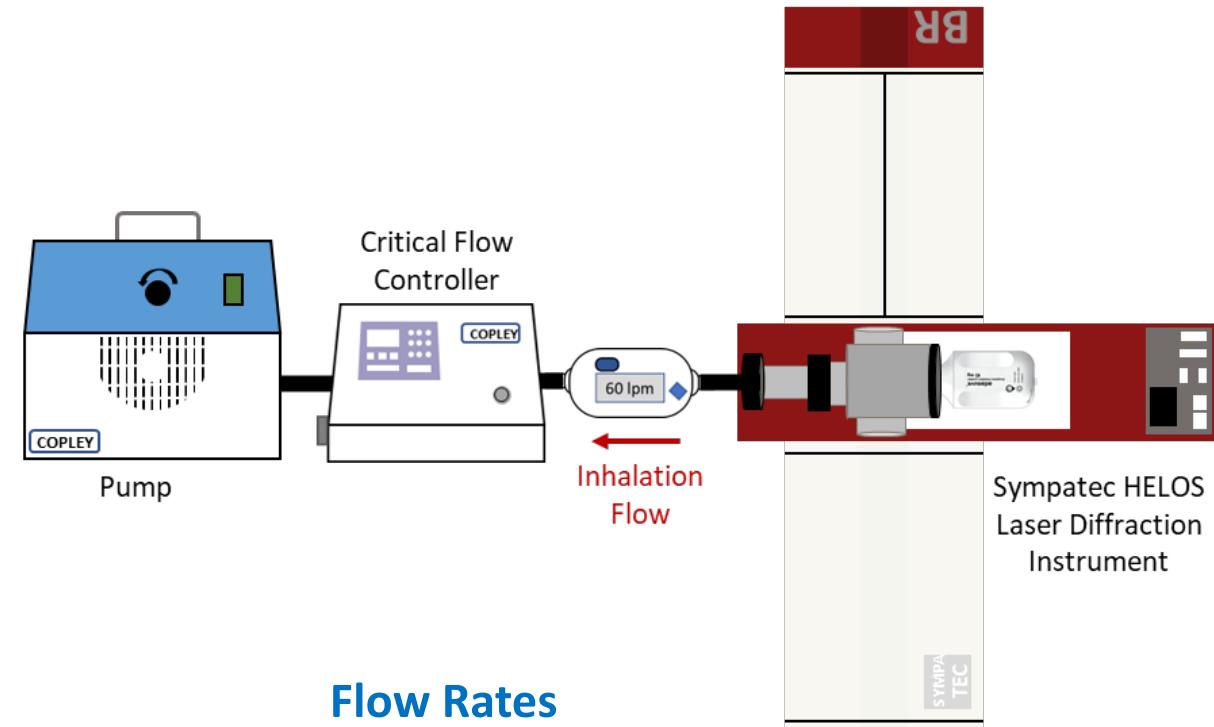


MMAD vs. airflow rate as measured by NGI.⁵

ADASUVE Laser Diffraction (LD)

Research Goals

- Alternative method to measure PSD
- LD measures the volume weighted PSD of the active pharmaceutical ingredient, since ADASUVE is excipient-free
- Determine the effect of inspiratory flow on PSD
- Note: LD does not determine particle morphology



Flow Rates

15, 28.3, 60, 90 LPM

Particle Measurement Range

0.5 to 175 μ m

Inhalation Profile

Fixed Flow Rate, Fixed Volume (4 Liters)

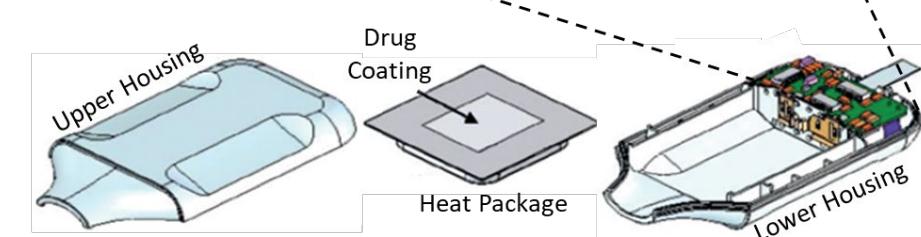
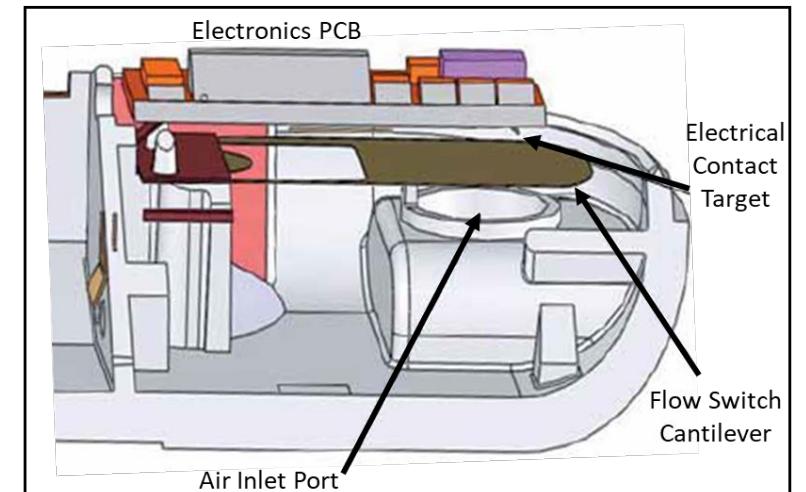
Determining Lowest Actuation Flow Rate



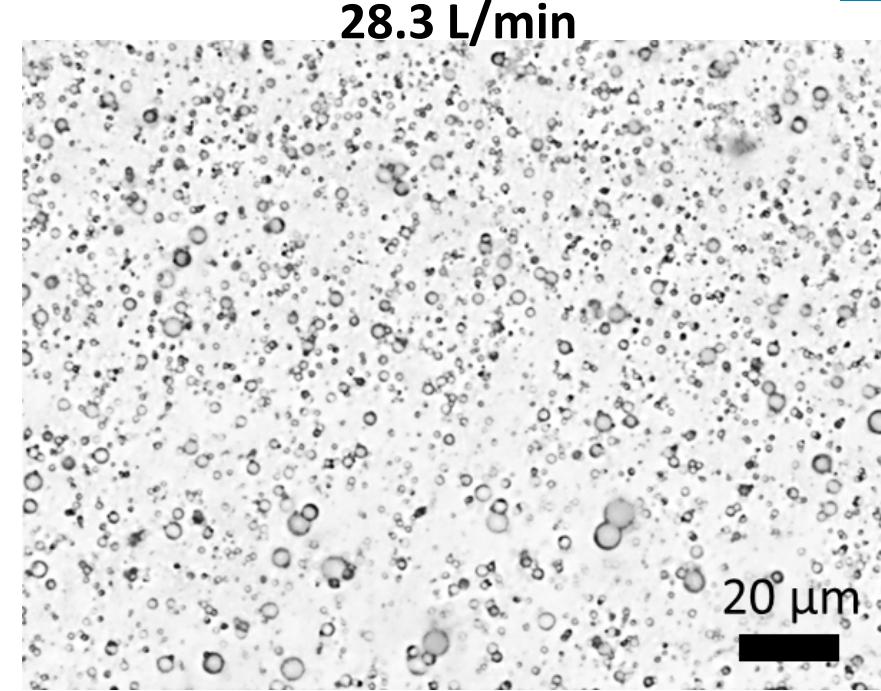
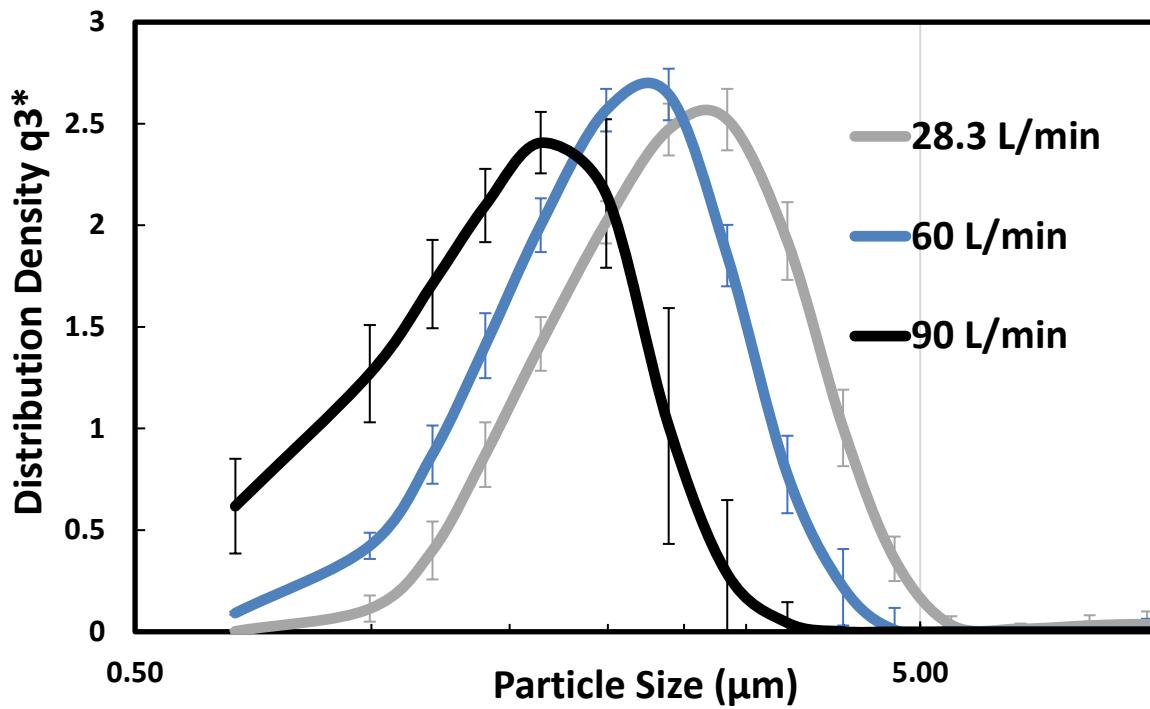
	Actuation Flow rate (LPM)						
	15	16	17	18	19	20	21
Sample 1	Failed	Failed	Failed	Failed	Failed	Actuated	
Sample 2	Failed	Failed	Failed	Failed	Failed	Failed	Actuated
Sample 3	Failed	Failed	Failed	Failed	Actuated		

- To better understand the device capabilities, we examined the minimum flow rate needed to trigger the flow sensor used to activate the device
- Lower flow rates were examined until device actuation occurred
- Each flow rate increment (+1.0 L/min) was tested until actuation
- Studies demonstrated that the device failed to actuate at 15 L/min – 18 L/min
- Average minimum actuation flow rate of 20 L/min (+/- 1 L/min)

Cross-section of a Adasuve Flow Sensor

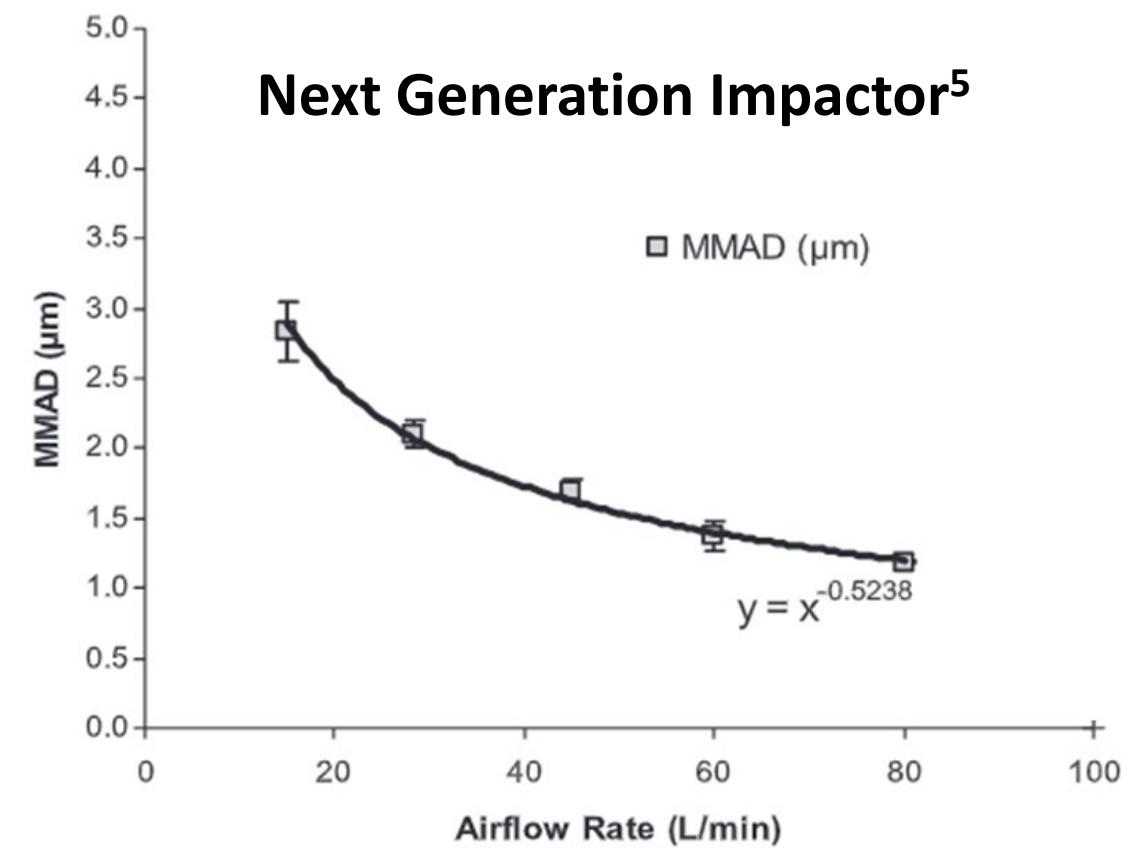
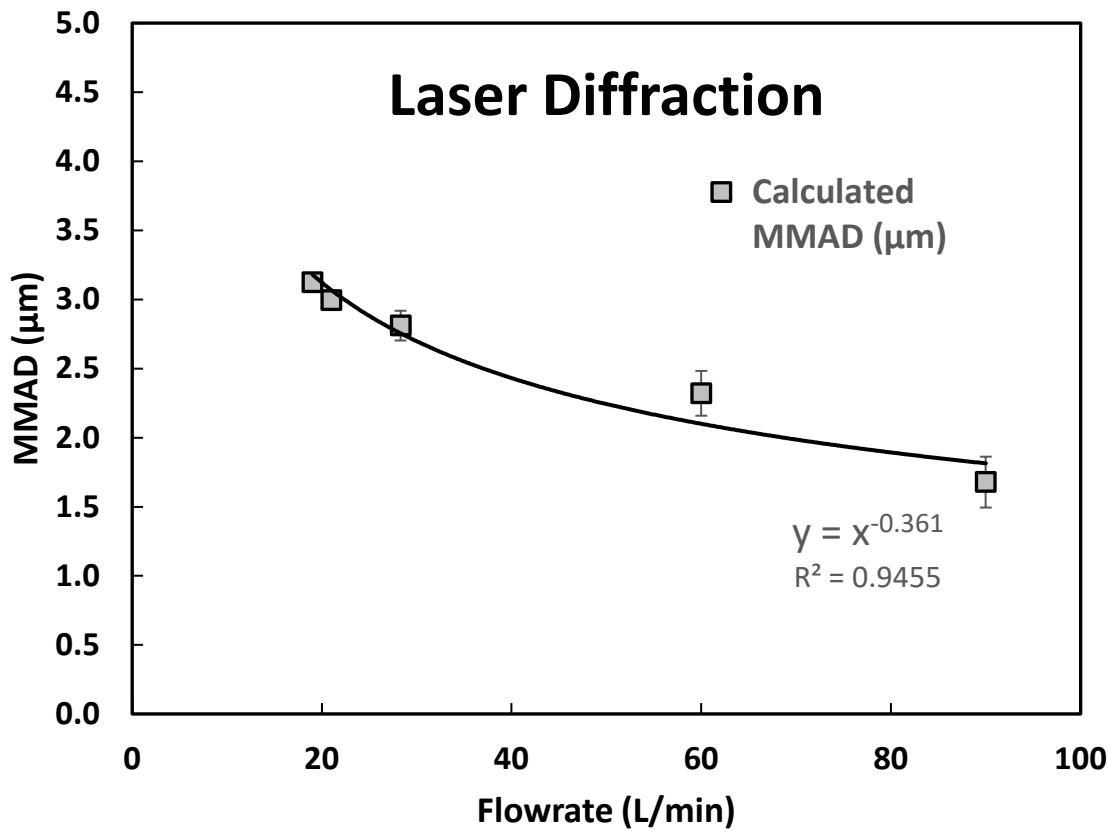


Laser Diffraction Results



- Particle size is flowrate dependent
- Higher flowrates generate smaller particles
- Optical microscopy shows particles are spherical

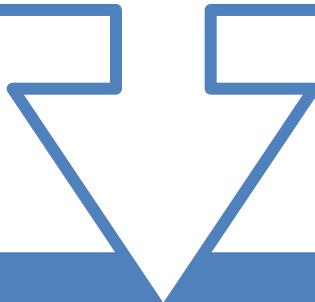
LD and NGI MMAD Comparison



- LD MMAD showed a similar decreasing trend to NGI MMAD
- Further experimentation and supporting data may be needed to support the suitability of LD to other currently recommended studies characterizing aerosol performance

Product-Specific Guidance (PSG) Development

- **Considerations for Establishment of Bioequivalence (BE):**
 - Complex drug-device combination product
 - Systemic site of action
 - Novelty of delivery device platform
 - Substantial variability in loxapine plasma concentrations
 - Outcomes of internal research



In Vitro + In Vivo BE Studies

PSG: In Vitro BE Studies

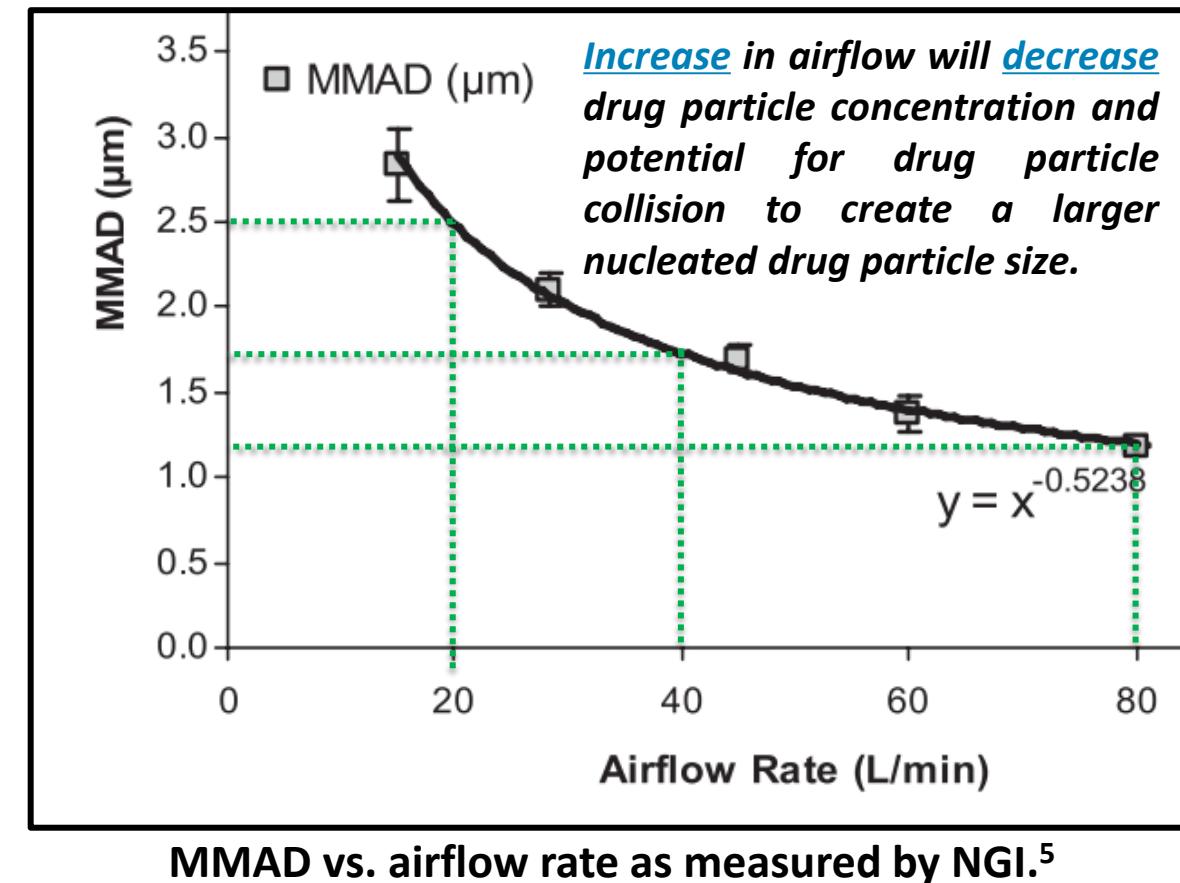
Loxapine Inhalation Powder⁴

FDA

Aerodynamic Particle Size Distribution (APSD)

(predict amount of drug deposited within the lungs in different regions based on aerodynamic size)

- Apparatus: Anderson Cascade Impactor, Next Generation Impactor, or another appropriate method
- Flow Rates: **20, 40, 80 L/min**
 - **Supported by OTR's research**
- BE Assessment: PBE analysis of impactor-sized mass (ISM)
- Supportive Evidence: The **cascade impaction (CI) profiles** representing drug deposition on the individual CI stages, mass median aerodynamic diameter (**MMAD**), geometric standard deviation (**GSD**), and fine particle mass (**FPM**)



PSG: In Vitro BE Studies cont.

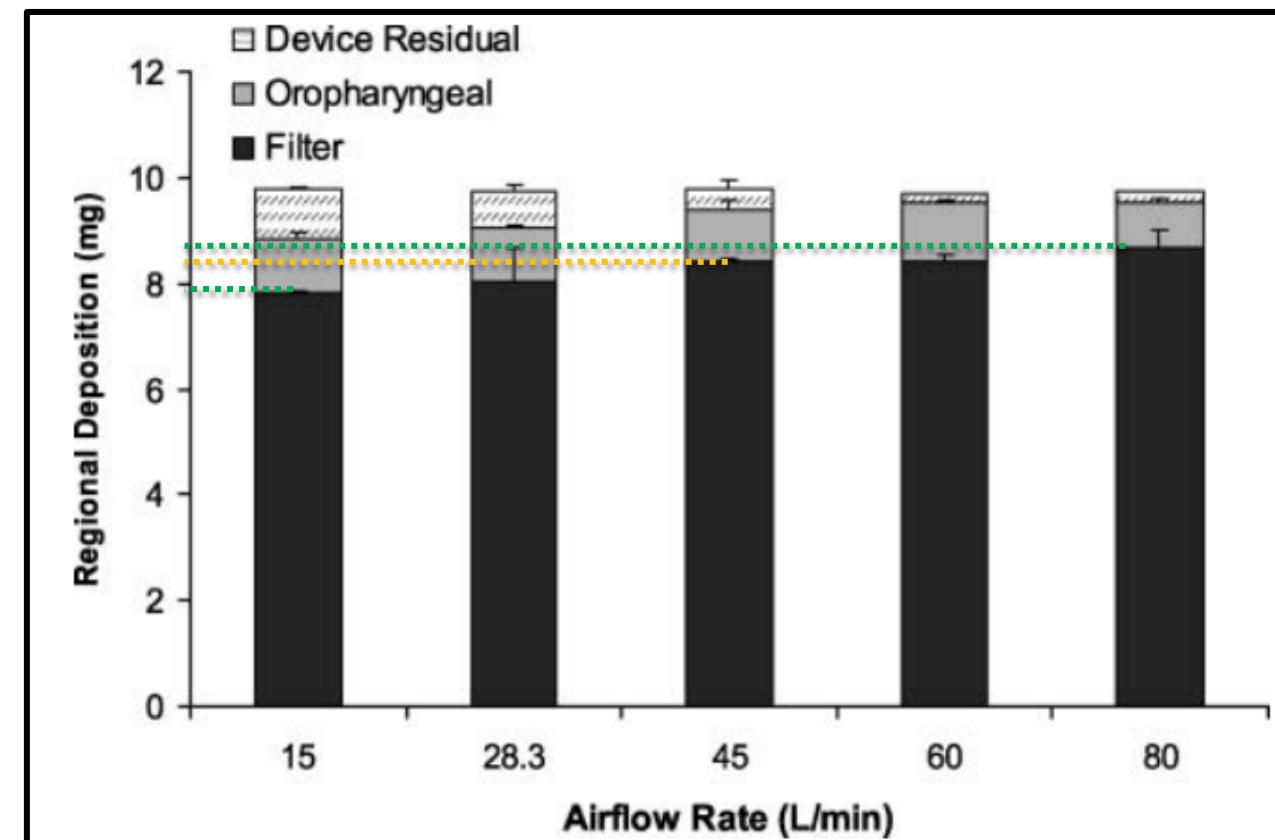
Loxapine Inhalation Powder⁴



Single Actuation Content (SAC)

(Amount of drug exiting device per actuation)

- U.S. Pharmacopoeia (USP) Apparatus B or another appropriate apparatus
- Flow Rates: 20, 40, 80 L/min
- Equivalence based on: Population bioequivalence (PBE) analysis of SAC



Deposition vs. airflow rate as measured after Alberta idealized mouth-throat model (AIT) unto a filter.⁵

PSG: An In Vivo BE Study

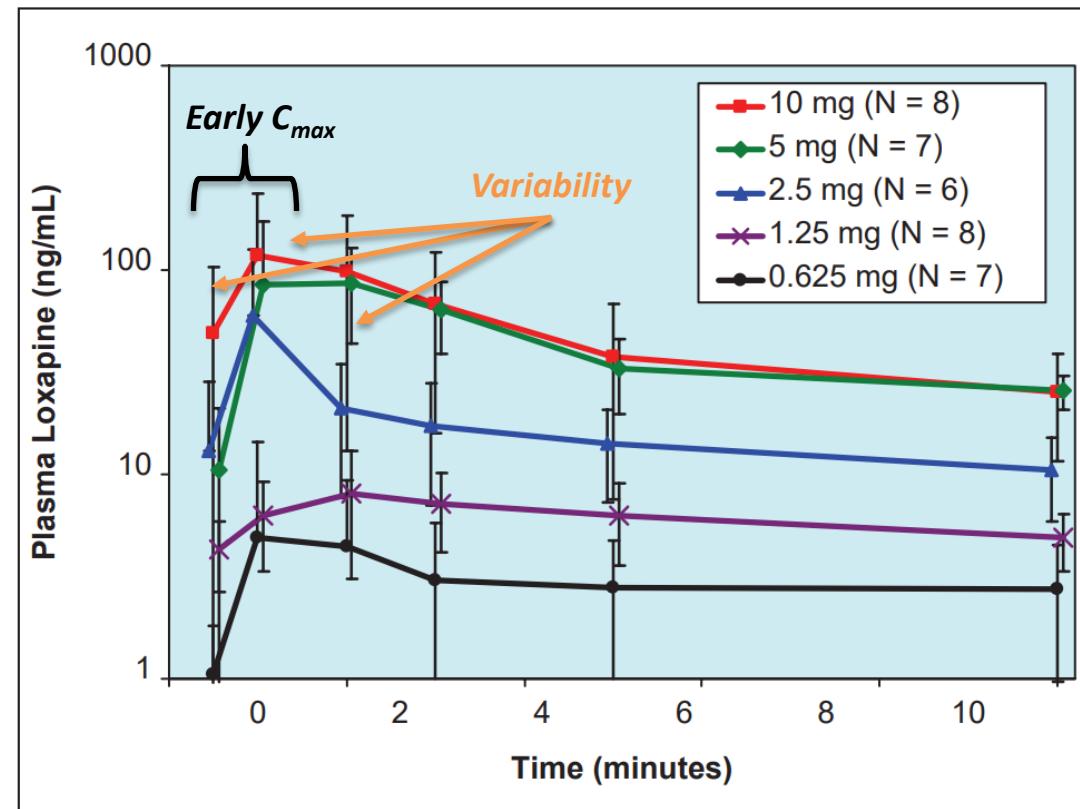


Loxapine Inhalation Powder⁴

Pharmacokinetic (PK) BE Study

(assess systemic bioavailability)

- Design: a fasting, single-dose two-way crossover
- Strength: 10 mg Dose: 10 mg of loxapine (single inhalation)
- Subjects: Healthy males and non-pregnant females
- Additional comments: follow **REMS with an Elements to Assure Safe Use (ETASU)**
- Analyte to measure: Loxapine in plasma
- Equivalence based on: **$AUC_{0-30\text{ min}}$ and $AUC_{0-\infty}$**
 - The 90% confidence intervals for the geometric mean T/R ratios of $AUC_{0-30\text{ min}}$ and $AUC_{0-\infty}$ should fall within the limits of 80.00% - 125.00%
- Supportive Data: C_{\max} , T_{\max} , partial AUC (10 min, 30 min, 2 hours) to assess onset of loxapine



Plasma concentrations following loxapine administration (mean \pm SD); PK population, n = 36.⁶

PSG: Additional Information



Loxapine Inhalation Powder⁴

Device Considerations

(assessment of the user interface)

- Consider the following characteristics of the RLD product when designing the generic product:

- **Passive** (breath-actuated), single dose format of the RLD device
- Device **activation** system
- **Indicator** that the device is activated
- Device **resistance** of the RLD product



Summary

- **ADASUVE (Loxapine) Inhalation Powder** is a **single-use drug-device combination product** for acute treatment of agitation associated with schizophrenia or bipolar I disorder in adults.
- Provides rapid **systemic delivery** of a **thermally-generated aerosol** of pure **loxapine** from the Staccato device that is quickly absorbed through the lungs and into the bloodstream.
- OTR Research on assessment of ADASUVE:
 - **Further experimentation** and **validation** are required to determine the suitability of **Laser Diffraction** as an orthogonal method to other currently recommended studies like **APSD**.
- Based on OGD's evaluation of the RLD, including OTR's characterization studies and supporting data, the **PSG for Loxapine Inhalation Powder** was developed to include the following BE studies:
 - **Single Actuation Content**
 - **APSD**
 - **PK Study**
 - Equivalence: $AUC_{0-30\text{ min}}$ and $AUC_{0-\infty}$
 - Supportive Data: C_{\max} , T_{\max} , partial AUC (10 min, 30 min, 2 hours) to assess onset of loxapine

Acknowledgements

- **FDA/CDER/OGD/ORS**
 - Bryan Newman
 - Darby Kozak
 - Betsy Ballard
 - Katharine Feibus
 - Markham Luke
 - Lucy Fang
 - Yuqing Gong
 - Deepika Sebastian
 - Karen Li
 - Jihong Shon
 - Steven Chopski
 - Joseph Kotysbar
 - Krista Amin Anno
- **FDA/CDER/OPQ/OTR**
 - Changning Guo
 - Nicholas Holtgrewe
 - Xiaofei Liu
- **FDA/CDER/OPQ/OLDP**
 - Dhaval Gaglani
- **FDA/CDER/OGD/OSCE**
 - Yoonjung Lee
 - Mitchell Frost
 - Kimberly Witzmann
- **FDA/CDER/OGD/OB**
 - Bing Li
 - Ethan Stier
- **FDA/CDER/OTS/OCP**
 - Venkateswaran Chithambaram Pillai
 - Hao Zhu
 - Youwei Bi

References and Resources



1. [ADASUVE labeling](#)
2. [ADASUVE website](#)
3. [ADASUVE Technology](#)
4. [PSG on *Loxapine Inhalation Powder*](#)
5. [Dinh KV, Myers DJ, Noymer PD, Cassella JV. In vitro aerosol deposition in the oropharyngeal region for Staccato® loxapine. *Journal of Aerosol Medicine and Pulmonary Drug Delivery*. 2010 Aug 1;23\(4\):253-60.](#)
6. [Spyker DA, Munzar P, Cassella JV. Pharmacokinetics of loxapine following inhalation of a thermally generated aerosol in healthy volunteers. *The Journal of Clinical Pharmacology*. 2010 Feb;50\(2\):169-79.](#)

Challenge Question #1

What are the main bioequivalence (BE) studies included in the product-specific guidance for *Loxapine Inhalation Powder*?

- A. Single Actuation Content, Aerodynamic Particle Size Distribution, and Drug Particle Size Distribution by Laser Diffraction
- B. Single Actuation Content, Drug Particle Size Distribution by Laser Diffraction, and a pharmacokinetic BE study
- C. Single Actuation Content and Aerodynamic Particle Size Distribution, or a pharmacokinetic BE study
- D. Single Actuation Content, Aerodynamic Particle Size Distribution, and a pharmacokinetic BE study

Challenge Question #2

What is the effect of inhalation flowrate on ADASUVE inhalation powder particle size?

- A. No flow rate dependance
- B. Higher flow rates generate smaller particles**
- C. Higher flow rates generate larger particles
- D. 60 L/min inhalations generate the largest particles



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Questions?

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