

Qualitative and Quantitative Analysis of Lipids in Exparel® Injectable Liposomal Drug Formulation



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Abstract

Exparel® is a multivesicular liposomal formulation (MVL) of bupivacaine, which provides sustained release at the site of injection resulting in prolonged anesthetic effect. We developed a LC-MS based analytical method to identify and quantify active pharmaceutical ingredients, lipids, minor lipids, and cholesterol oxidation products in two batches of Exparel® injectable liposomal emulsion.

Introduction

Exparel® (bupivacaine) MVLs possess a unique structural assembly of multiple polyhedral chambers separated by lipid septal, providing a prolonged release with the erosion of lipid membranes.

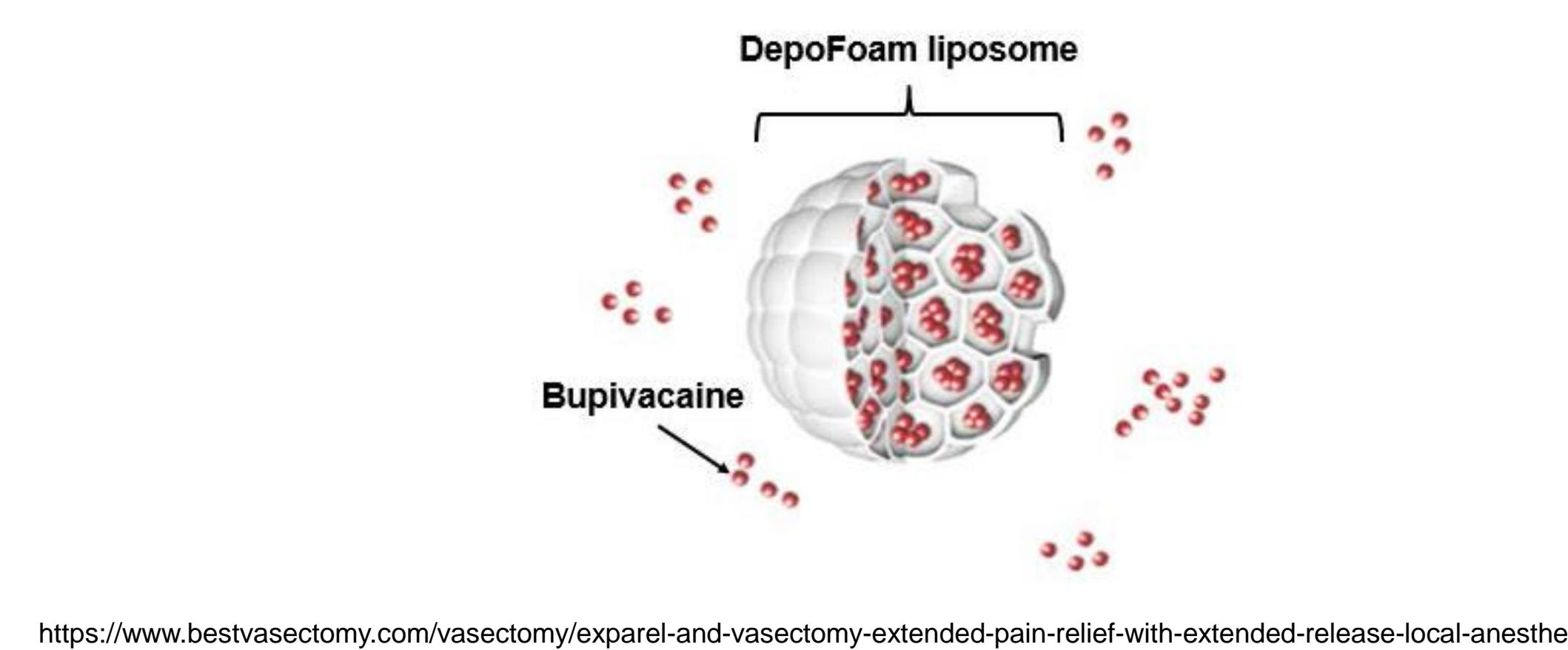


Figure 1. Liposomal Exparel® MVL formulation

The structure and functionality of these liposomes are dictated by their lipid composition, thus providing a broad platform for the drug delivery applications. Given the importance of liposomal lipid composition and their effect on drug incorporation, drug stability, and release properties, the quantification of lipid components is an essential aspect for a complete evaluation of the formulation.

In this study, we utilized a novel UHPLC-ESI-QTOF method and SimLipid® high throughput lipid identification software to identify and quantify all the major lipids, cholesterol, active pharmaceutical ingredients (API) and its enantiomers in two batches of commercially available Exparel® injectable liposomal drug formulation.

The same method was utilized to identify and quantify 24 minor lipids and two cholesterol oxidation products where the two batches of Exparel® were found to contain 4.3% and 3.7% of minor lipids content compared to the total amounts of lipids.

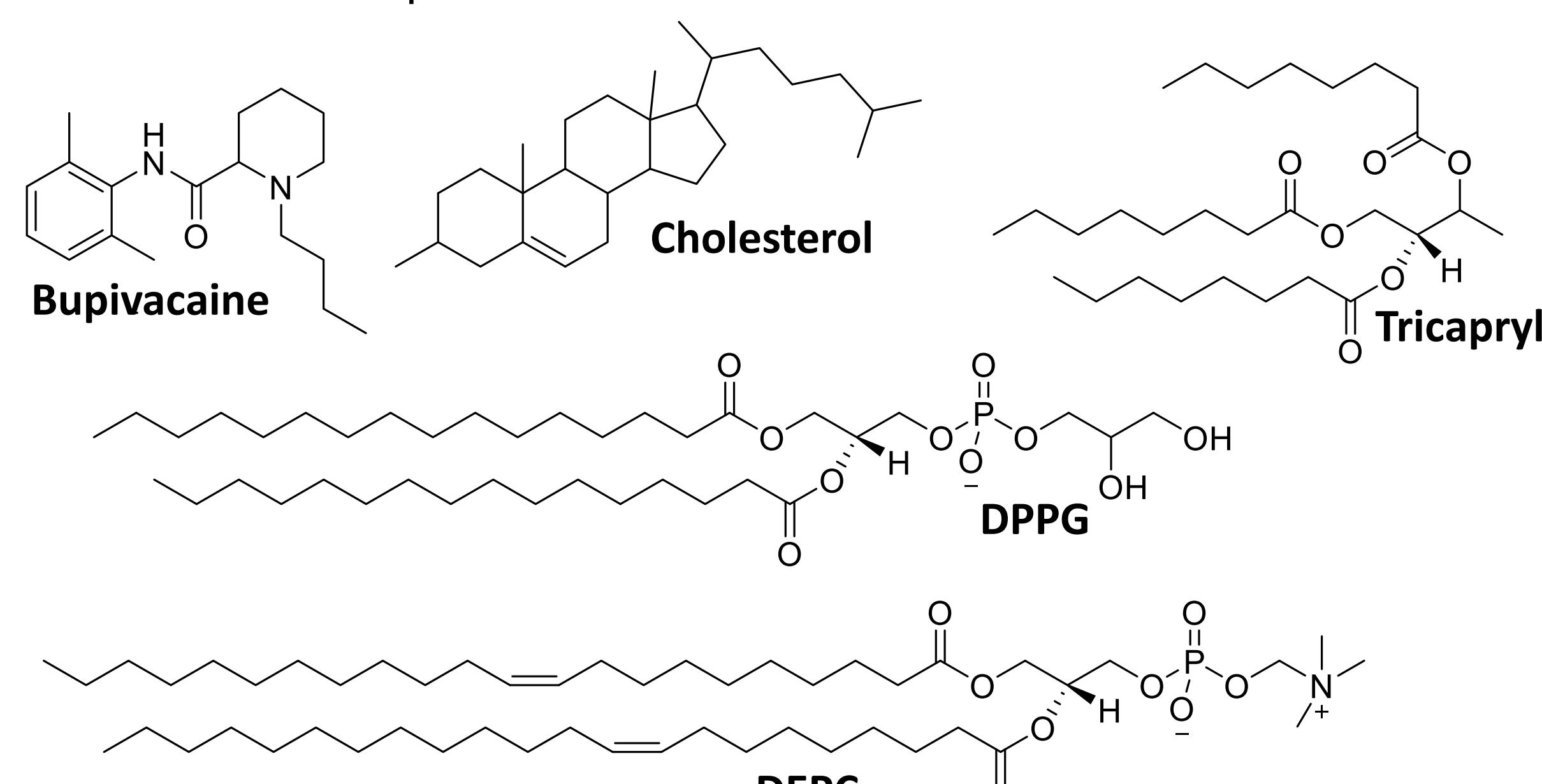


Figure 2. Major Constituents of Exparel® liposomal formulation

Materials and Methods

The Exparel® was dissolved in methanol and the bupivacaine and lipid analyses were performed on a Waters C8 column, (2.1mm×100 mm, particle size 1.7 μ m) with a mobile phase flow rate of 400 μ L/min with aqueous 0.1% formic acid (FA), 10 mM ammonium formate (AF) as the mobile phase A, and 0.1% FA, 10 mM AF in methanol as mobile phase B. The 10 mM AF was used in both mobile phases to reduce peak broadening through ion-pair formation.

Table 1. Binary pump method for API and lipid quantification

Total time	Flow Rate/ μ L min ⁻¹	A%	B%
0.00	400	75.0	25.0
2.00	400	75.0	25.0
8.00	400	0.00	100.0
12.00	400	0.00	100.0
12.10	400	75.0	25.0
15.00	400	75.0	25.0

ESI ionization was used for the analysis, except for the cholesterol, and the data were acquired in positive mode with: nitrogen sheath gas temperature of 350 °C, at 11 L/min; nebulizer pressure at 60 psi; the capillary voltage at 3500 V; the fragmentor voltage at 175 V. APCI ionization source was used for the cholesterol ionization. All the major lipids were quantitatively analyzed, while the minor lipids were analyzed either quantitatively or semi-quantitatively depending on the availability of standards.

Results and Discussion

Table 2. API Bupivacaine quantification

Sample	Lot No:	Racemic-Bupivacaine, mg mL ⁻¹	S-levobupivacaine, mg mL ⁻¹	R-dextrobupivacaine /mg mL ⁻¹	Ratio R:S
Batch 1	20-4012	12.92 ± 0.16	6.800 ± 0.130	6.698 ± 0.180	1:1.01
Batch 2	21-6005	13.18 ± 0.24	6.902 ± 0.130	6.782 ± 0.100	1:1.01

• Data presented as mean ± standard deviation, N=6

Table 3. Quantification of major constituents in Exparel®

Batch	Lot No:	DPPG, mg/L (mM)	DEPC, mg/L (mM)	Tricaprylin, mg/L (mM)	Cholesterol, mg/L (mM)
1	20-4012	0.887 ± 0.042 (1.190 ± 0.056)	7.968 ± 0.336 (8.894 ± 0.176)	2.031 ± 0.084 (4.316 ± 0.177)	4.525 ± 0.217 (11.701 ± 0.560)
2	21-6005	0.906 ± 0.045 (1.216 ± 0.060)	8.121 ± 0.183 (9.040 ± 0.203)	2.060 ± 0.077 (4.376 ± 0.163)	4.689 ± 0.264 (12.126 ± 0.683)

• Data presented as mean ± standard deviation, N=6

Table 4. Comparison of labelled value and experiment results of Exparel® constituents

Constituents	Bupivacaine mg/L	DPPG mg/L	DEPC mg/L	Tricaprylin mg/L	Cholesterol mg/L
Labelled data	13.3	0.9	8.2	2.0	4.7
Experimental data	13.055±0.633	0.896±0.021	8.044±0.351	2.036±0.065	4.606±0.194

• Data presented as mean ± standard deviation, N=6

Table 5. Quantification of cholesterol oxidation products in Exparel®

Batch	7-oxo-cholestenone, μ g/mL (mM)	Mole-% Compared to total cholesterol	7 α -hydroxy-cholesterol μ g/mL (mM)	Mole-% Compared to total cholesterol
1	33.16 ± 2.317 (0.083 ± 0.006)	0.711 ± 0.050	18.86 ± 1.663 (0.047 ± 0.004)	0.400 ± 0.035
2	25.83 ± 2.003 (0.065 ± 0.005)	0.534± 0.041	9.841 ± 0.788 (0.024 ± 0.002)	0.202 ± 0.016

• Data presented as mean ± standard deviation, N=6

Table 6. Classes of minor lipids identified in Exparel®

Phosphatidic Acid (PA)	Phospho-glycerols (PG)	Phospho-cholines (PC)	Phospho-serines (PS)	Phospho-ethlamines (PE)	Triacylglycerols (TAG)
(14:0_12:0)	(14:0_14:0)	(16:0_20:4)	(21:0_22:6)	(12:0_18:4)	(12:0_22:6_22:6)
(12:0_17:0)	(16:1_18:1)	(16:0_18:2)	(18:0_18:1)	(18:0_18:1)	(15:0_17:1_15:0)
(14:0_14:0)	(18:1_22:1)	(16:0_18:1)	(17:0_21:0)		
(20:0_22:2)	(18:2_22:2)	(18:0_18:1)			
	(18:0_22:4)	(16:0_22:4)			
	(19:0_22:4)	(16:0_22:6)			
		(17:0_22:4)			

• Data presented as mean ± standard deviation, N=6

Conclusion

- A LCMS-HRMS methods was developed for the separation, identification, and quantification of the API (bupivacaine), its enantiomers, major and minor lipids, cholesterol, and cholesterol oxidation products in the Exparel® multivesicular liposomal drug formulation.
- All the lipids were quantitatively or semi-quantitatively analyzed and a total of 24 different minor lipids were identified in the samples which belong to six different lipid classes.
- Out of the minor lipids identified, 22 were phospholipids and the others were triacylglycerols.
- 2 cholesterol oxidation products (CODs; 7-keto cholestenone and 7 α -hydroxycholesterol) were identified and quantified in Exparel® sample.

Acknowledgement and Disclaimer

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The opinions expressed in this poster are those of the authors. The opinions should not be interpreted as current or future policy of the U.S. Food & Drug Administration or any other agency of the U.S. government. The mention of manufacturers or trade names are for experimental clarity and does not constitute product endorsement.

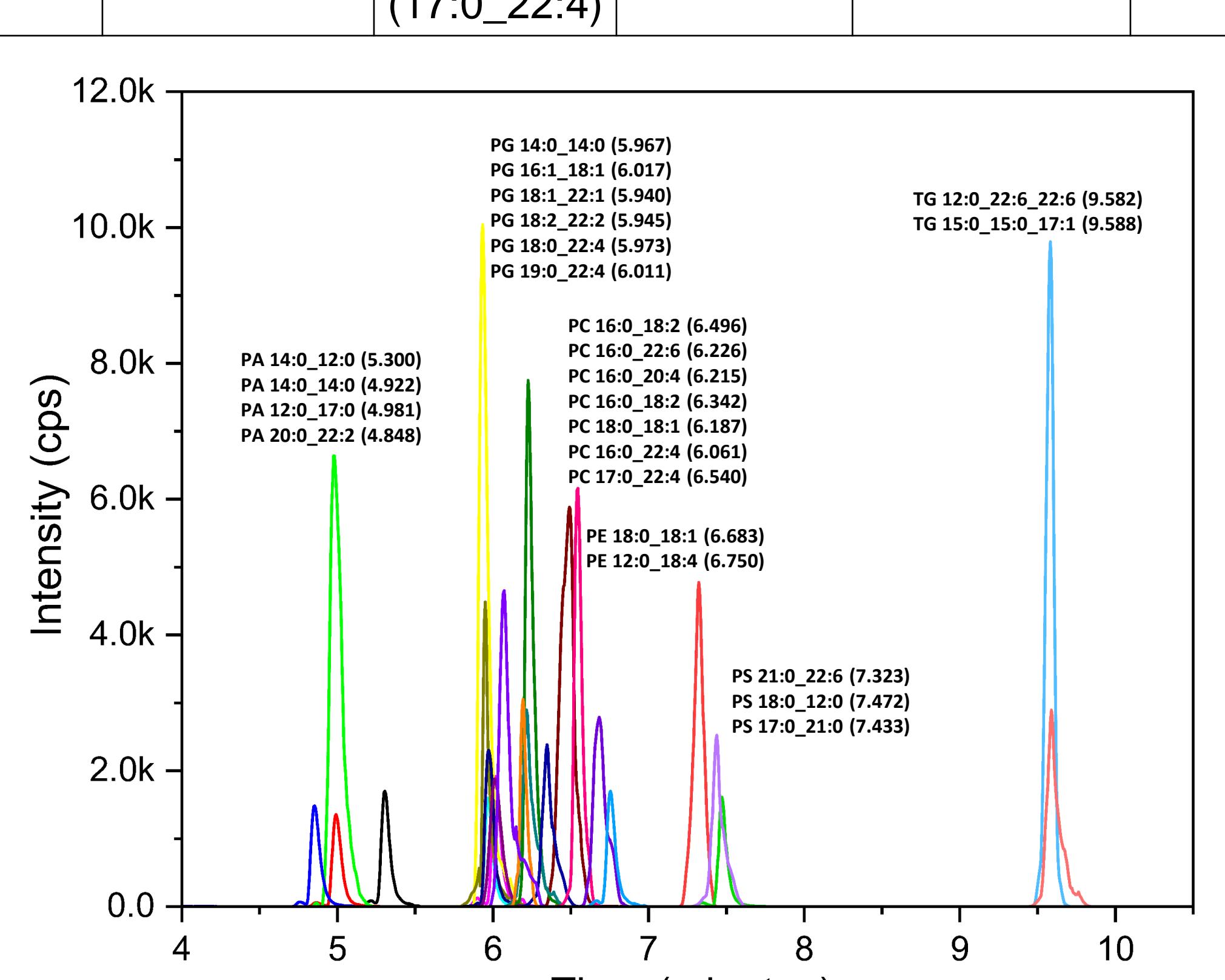


Figure 3. Ion chromatogram of minor lipids found in Exparel®